## SBZ 6018 Series

## Features



- High Conductivity Copper Terminals
- Custom made Shunts available
- Excellent Long-Term Stability
- High Pulse Power Rating
- RoHS and REACH Compliant
- AEC-Q200 Compliant
- Customised versions available on request
- Pin Variant available on request
- Tinned Terminals available on request *


## Applications

- Current sensing for BMS (Battery Management Systems) in hybrid and electric automotive applications
- Current sensing for bus bars
- Current sensing for welding equipment

| Technical Data |  |  |
| :---: | :---: | :---: |
| Resistance Value | 0.5 | $(\mathrm{m} \Omega)$ |
| Tolerance (R) | 5 | (\%) |
| TCR - Resistance Alloy ( $20-60^{\circ} \mathrm{C}$ ) | <-25 (FeCrAl Alloy) | (ppm/K) |
| TCR - Part ( $20-60^{\circ} \mathrm{C}$ ) | $\pm 50$ | (ppm/K) |
| Applicable Temperature Range | -65 to +170 | ${ }^{\circ} \mathrm{C}$ |
| Power Rating | 15 | W |
| Inductance | < 1 | nH |
| Thermal EMF | $<3$ | $\mu \mathrm{V} /{ }^{\circ} \mathrm{C}$ |
| Stability Deviation | < 0.5 after 2000 Hours, $\mathrm{T}_{\mathrm{t}}^{*}=100^{\circ} \mathrm{C}$ | \% |
| ${ }^{*} \mathbf{T}_{\mathbf{t}}=$ Terminal Temperature | $<1.0$ after 2000 Hours, $\mathrm{T}_{\mathrm{t}}{ }^{*}=130^{\circ} \mathrm{C}$ | \% |


*Tinned Variant

- RoHS Compliant Plating
- Standard: Sn : 2.5 to $8 \mu \mathrm{~m}$ Ni : 0.5 to $4 \mu \mathrm{~m}$ Inter-liner

- Base Material: Cu-OF Half-Hard
- Available without Ni inter-liner on request


## Power Derating Curve



## Resistance Change Vs Temperature



## Performance:

| Type of Test | Reference STD | Test Specifications | Acceptance Criteria |
| :---: | :---: | :---: | :---: |
| High Temperature Exposure | MIL-STD-202 Method 108 | 1000 hrs. @ $\mathrm{T}=170^{\circ} \mathrm{C}$. Unpowered. | $\Delta \mathrm{R}+/-1 \%$ |
| Temperature Cycling | JESD22 Method JA-104 | $-55^{\circ} \mathrm{C}$ to $150^{\circ} \mathrm{C}, 1000 \mathrm{Cycles}, 30$ minutes at each extreme | $\Delta \mathrm{R}+/-0.5 \%$ |
| Biased Humidity | MIL-STD-202 Method 103 | $85^{\circ} \mathrm{C}$ \& 85 RH with $10 \%$ operating power, 1000 hrs . | $\Delta \mathrm{R}+/-0.5 \%$ |
| Operational Life | MIL-STD-202 Method 108 | $125^{\circ} \mathrm{C}$ at rated power, 1000 hrs . | $\Delta \mathrm{R}+/-1 \%$ |
| External Visual | MIL-STD-883 Method 2009 | Visual inspection | Visual |
| Physical Dimension | JESD22 Method JB-100 | Dimensional inspection as per SBCL Specifications | Shall confirm within tolerance limits |
| Resistance to Solvents | MIL-STD-202 Method 215 | Clean with Aqueous chemical | Marking shall be legible |
| Mechanical Shock | MIL-STD-202 Method 213 | 100 g for 6 ms , Half sine | $\Delta \mathrm{R}+/-0.2 \%$ |
| Vibration | MIL-STD-202 Method 204 | 5 g for 20 minutes, 12 cycles each of 3 orientations. $10-2000 \mathrm{~Hz}$ | $\Delta \mathrm{R}+$ +-0.2\% |
| Resistance to Soldering Heat | MIL-STD-202 Method 210 | Solder Temp. $260^{\circ} \mathrm{C}$, Time 10 seconds | $\Delta \mathrm{R}+/-0.5 \%$ |
| Solderability | J-STD-002 | As per J-STD-002 | >95\% Coverage in 10x Magnification |
| Electrical Characterization | User Spec. | Resistance as defined | Shall confirm within tolerance limits |
| Short Time Over Load | -- | 5 x Rated Power for 5 seconds | $\Delta \mathrm{R}+$ /-0.5\% |
| Low Temperature Storage | -- | $-65^{\circ} \mathrm{C}$ for 24 hrs . | $\Delta \mathrm{R}+/-0.2 \%$ |

## Packing:

- 100 Pieces vacuum packed in plastic bags
- Customised tray packing available on request


## SBZ 6018 Series

## Example of Ordering Code: SBZ-6018-AC-R0005-5-U-NP-BK

(Example: $0.5 \mathrm{~m} \Omega$ SBZ 6018 without sense pins on un-plated terminals, shipped in bulk packing)


